

Dowel Maker Hole Sizes (Metric)

Desired Dowel Size*	Diagonal dimension for square stock (Column 1 * 1.414)	Closest size**	Square stock size*** (Column 3 / 1.414)
3.00	4.24	4.5	3.18
3.50	4.95	5.0	3.54
4.00	5.66	6.0	4.24
4.50	6.36	6.5	4.60
5.00	7.07	7.5	5.30
5.50	7.78	8.0	5.66
6.00	8.48	9.0	6.36
6.50	9.19	10.0	7.07
7.00	9.90	10.0	7.07
7.50	10.61	11.0	7.78
8.00	11.31	12.0	8.49
9.00	12.73	13.0	9.19
10.00	14.14	15.0	10.61
11.00	15.55	16.0	11.32
12.00	16.97	17.0	12.02
13.00	18.38	19.0	13.44

*Jig exit hole diameter

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***Mill stock to this size